PATENT CLAIMS

- 1. A binuclear, oxygen-bridged, bimetallic complex of the general formula I
 - (I) $[(LM^1R^1) (Cp_2M^2R^2)] (\mu-0)$

where:

 $M^1 = Al$, Ge, Zr or Ti;

 $M^2 = Zr$, Ti, or Hf;

Cp = cyclopentadienyl;

 R^1 , R^2 = H; C(1-6) alkyl; halogen; aryl; SiMe₃ and alkylaryl with aryl = $C_6H_{5-n}X_n$, and X = halogen, C(1-6) alkyl, aryl, NO_2 , SO_3H , NR^3_2 , where R^3 = C(1-6) alkyl or H and n = 0 to 5; and

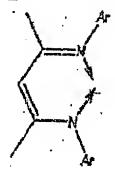
L= a bidentate, doubly heteroatom-coordinated organic chemical ligand, which together with the metal M^1 forms a 5 or 6-membered ring.

- 2. The bimetallic complex according to Claim 1, characterized in that it is a heterobimetallic complex, preferably where M^1 = aluminum and M^2 = zirconium, more preferably a complex of the form [(LAlMe) (Cp₂ZrR²)] (μ -O), where R² is Me or Cl.
- 3. The bimetallic complex according to Claim 1 or 2, characterized in that the ligand L has the following composition (formula II):
 - (II) $R^{b}-\underline{N}=X(R^{a})_{n}-HC=X(R^{a})_{n}-N-R^{b}$,

where:
$$X = C$$
 or P;
 R^{a} , $R^{b} = R^{1}$, R^{2} ; $n = 1$ if $X = C$; $n = 2$ if $X = P$.

4. The bimetallic complex according to Claim 3, characterized in that the ligand L has the following composition:

$$Ar-\underline{N}=C(CH_3)-HC=C(CH_3)-\underline{N}-Ar$$
,



in particular where $Ar = 2,6-iPr_2C_6H_3$.

- 5. A method for producing a binuclear, oxygen-bridged, bimetallic complex according to one of Claims 1 through 4, characterized in that a precursor complex of the formula $LM^1R^1(OH)$ is reacted with a metallocene precursor complex $Cp_2M^2(R^2)_2$ or $Cp_2M^2MER^2$ or Cp_2M^2HX , where X = halogen, preferably in an inert solvent.
- 6. A catalyst preparation for the polymerization of olefins, which contains at least one complex according

to one of Claims 1 through 4 and at least one cocatalyst.

- 7. The catalyst preparation according to Claim 6, characterized in that the cocatalyst is an alkylaluminoxane, preferably methylaluminoxane (MAO).
- 8. A use of binuclear, oxygen-bridged, bimetallic complexes made of a transition metallocene and an organic aluminum, germanium, zirconium, or titanium compound which does not contain a cyclopentadienyl group, in particular according to one of Claims 1 through 4, as polymerization catalysts.
- 9. The use according to Claim 8, characterized in that it is at least one heterobimetallic complex.
- 10. The use according to Claim 8 or 9, characterized in that the catalyst is used in connection with a cocatalyst of the type [MeAlO]x, trialkyl aluminum, or alkylhaloaluminum, in particular with methylaluminoxane (MAO).

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